

# IBA2019

Scripps Seaside Forum  
UC San Diego, La Jolla, California  
March 3-8, 2019

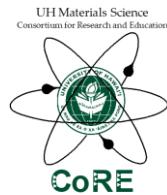
IBA 02 - Characterization, Testing, Data Analysis, Protocols, and Procedures  
**Battery Durability and Reliability under Electric Utility Grid Operations**

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# Battery Durability and Reliability under Grid Operations

## Integrate field data with lab testing to predict lifetime BESS

### Objective/Significance

Evaluate degradation & lifetime of BESS in support of grid scale deployment

Improve economic understanding of future commercial & base deployments



### Approach

Assess battery performance in BESS and under controlled conditions

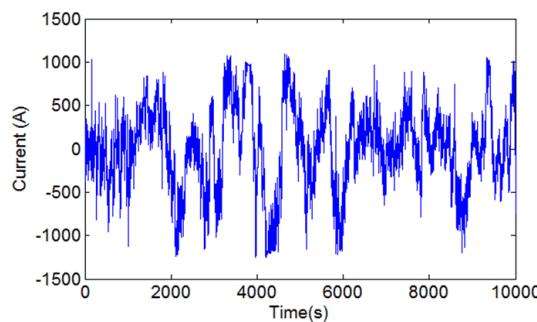
Analyze degradation using non-destructive methods

Link controlled and deployed degradation to forecast remaining useful life

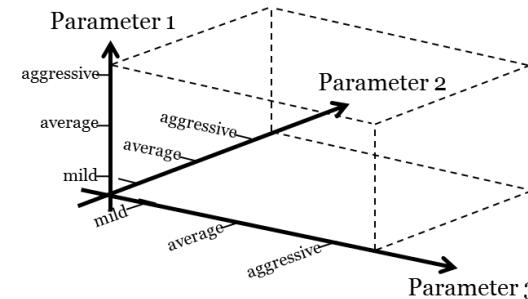


Field data

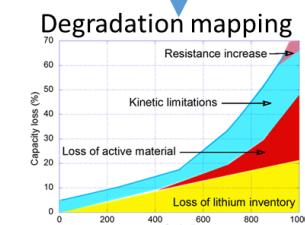
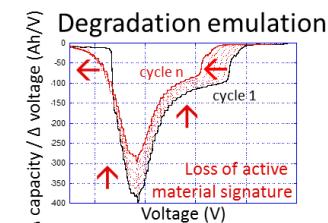
Understand how the cells were utilized in the field



Custom design of experiment: Cover representative and aggressive usage

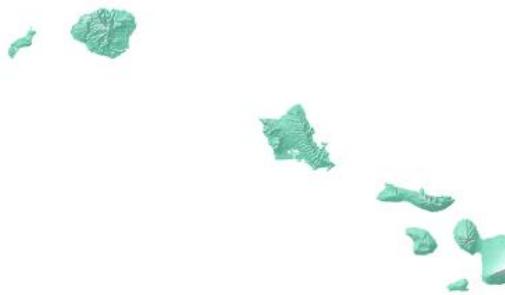
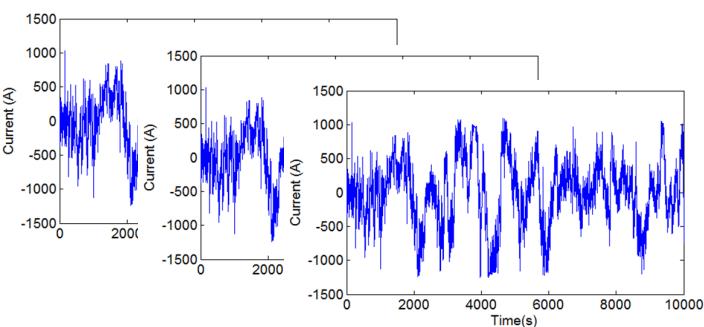
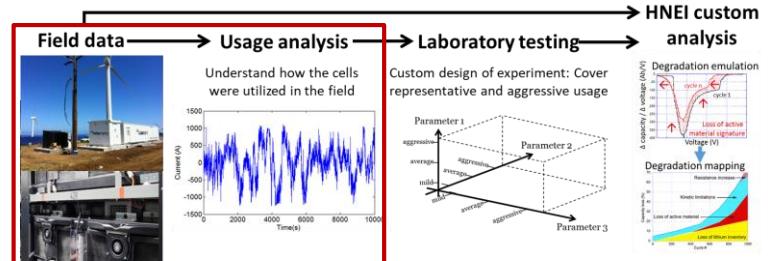


HNEI custom analysis



# Battery Durability and Reliability under Electric Utility Grid Operations

## Usage analysis

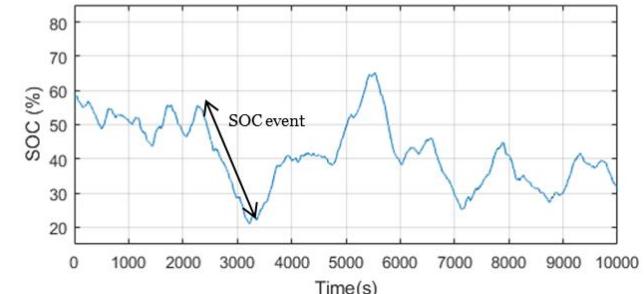
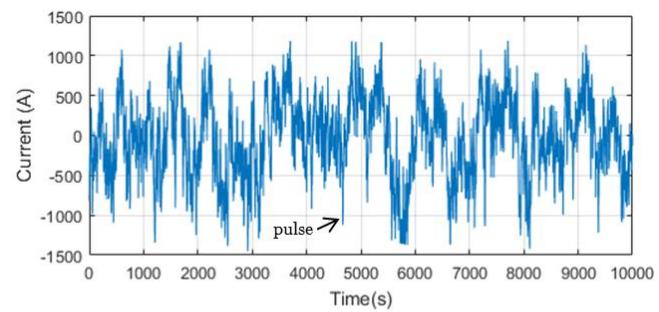
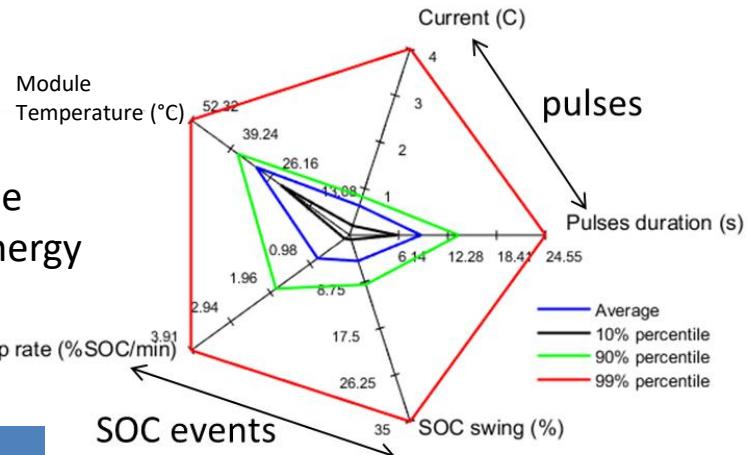


Big Island, HI (grid: 190MW)  
Altairnano GEN1 50Ah cells,  
1MW/250kWh, 384(7P)S1P  
Commissioned in December 2012  
Frequency regulation, Wind Smoothing



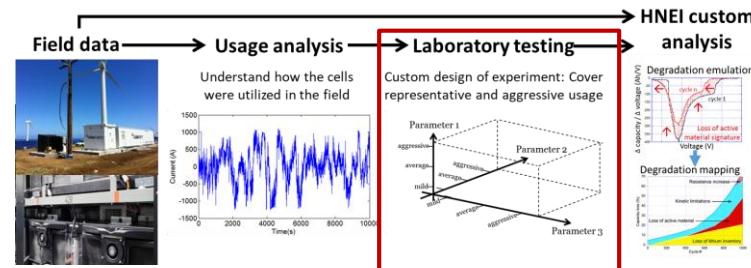
**In three years:**  
In use 90% of the time  
Stored 1.5 GWh of energy  
>5000 battery cycles

Usage of the cells can be described by 5 parameters:  
9 second pulses,  
C/2 current,  
5% SOC swings,  
0.75% SOC/min ramp rate, and 35°C



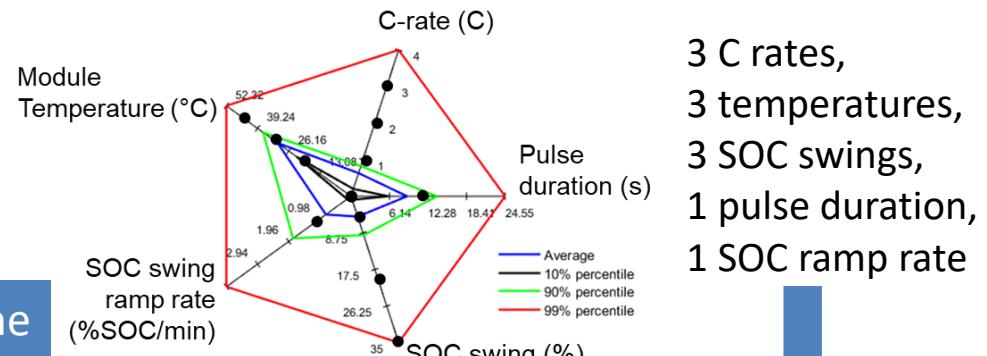
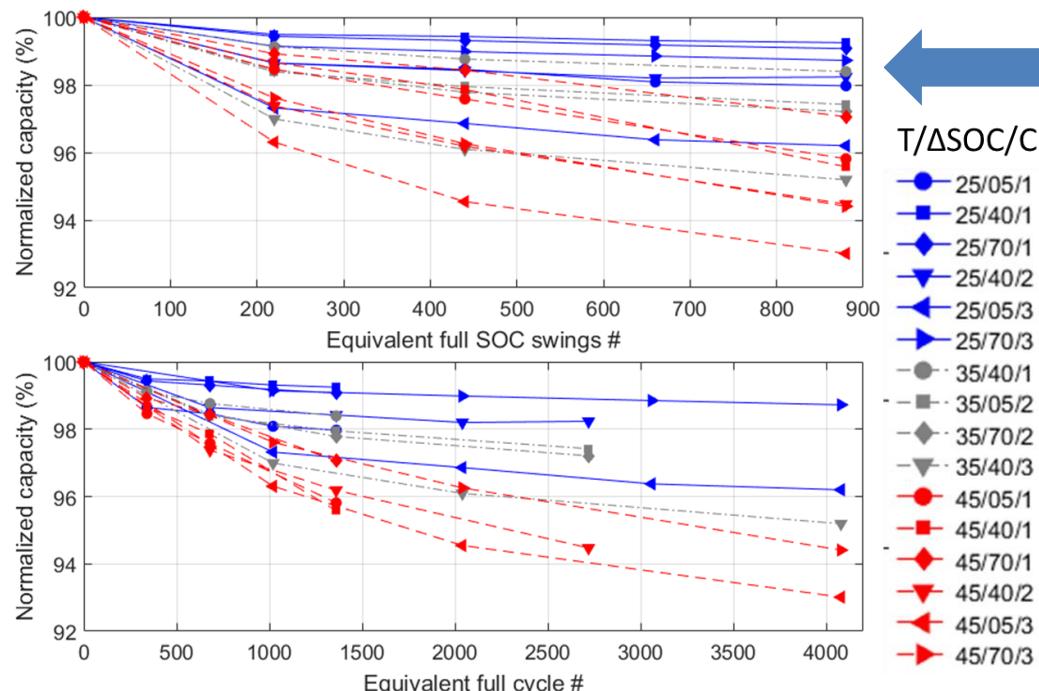
# Battery Durability and Reliability under Electric Utility Grid Operations

## Laboratory testing – Cycle aging

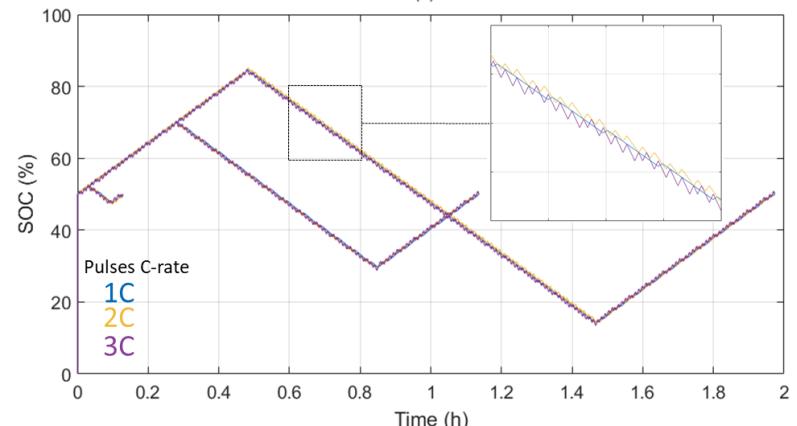
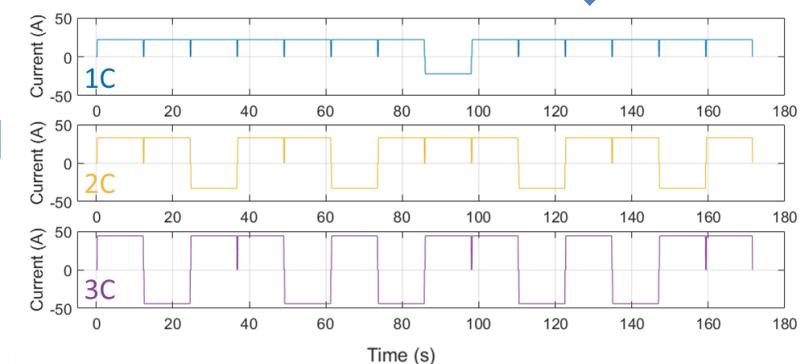


After 880 full SOC swings / 4000 cycles, the cells lost up to 7% of their capacity.

Impact of T, C and  $\Delta$ SOC

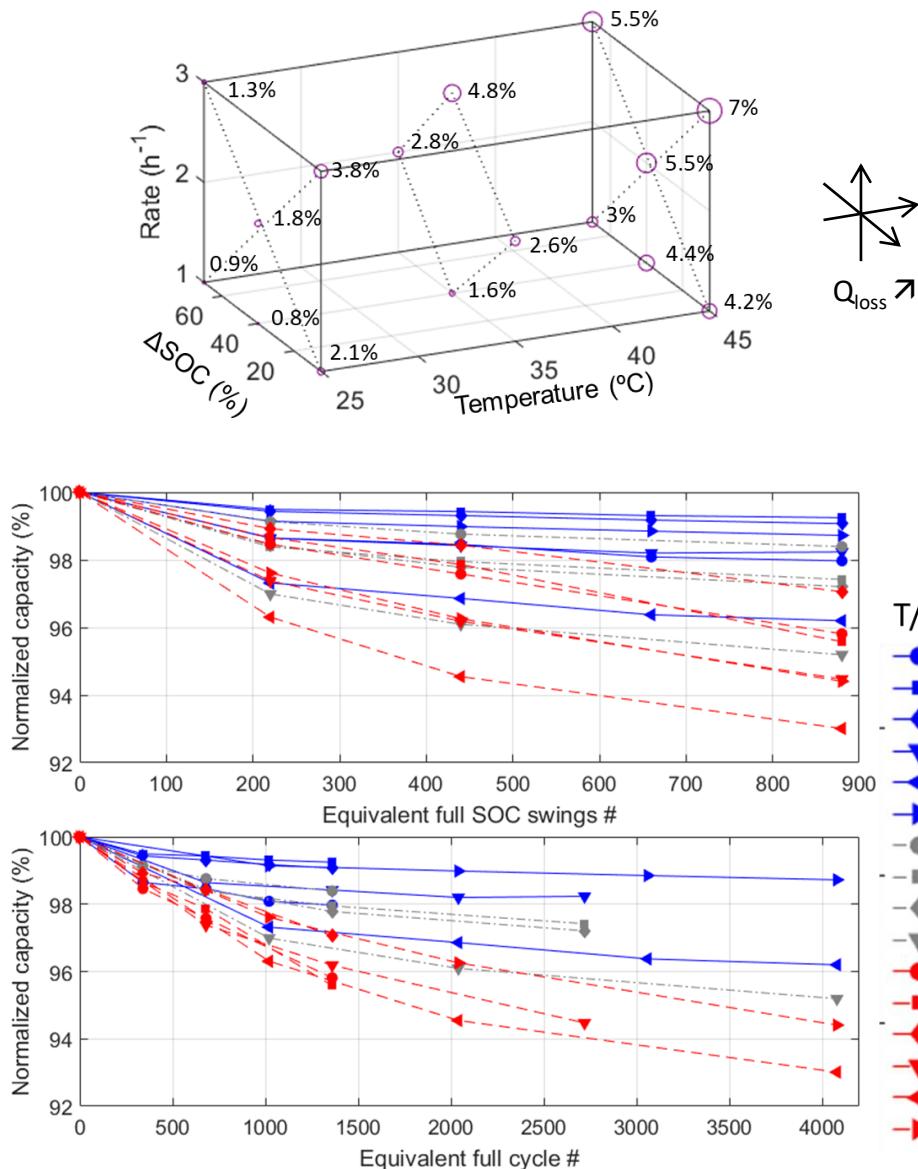


3 C rates,  
3 temperatures,  
3 SOC swings,  
1 pulse duration,  
1 SOC ramp rate



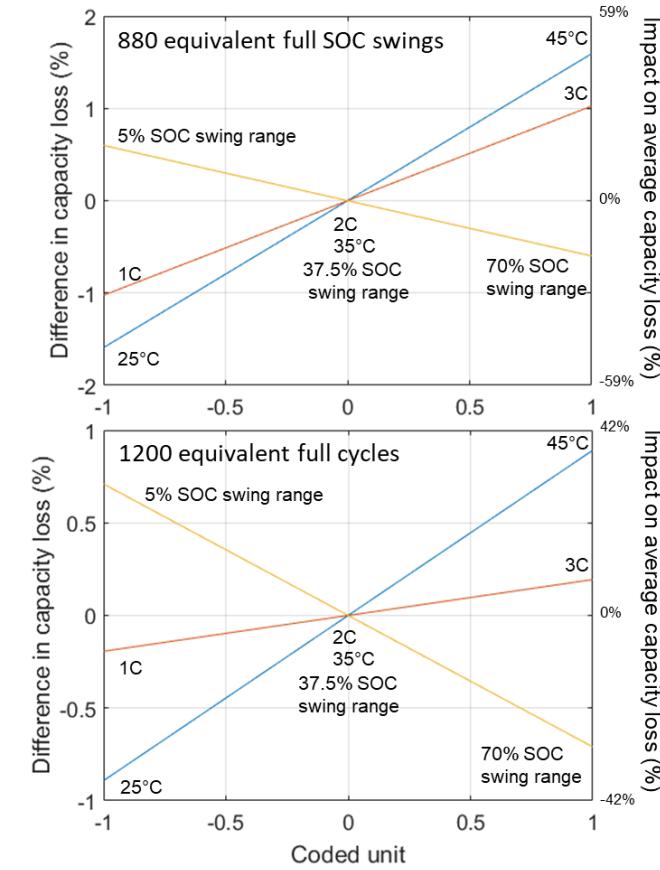
# Battery Durability and Reliability under Electric Utility Grid Operations

## Laboratory testing – Cycle aging



## Design of experiment methodology

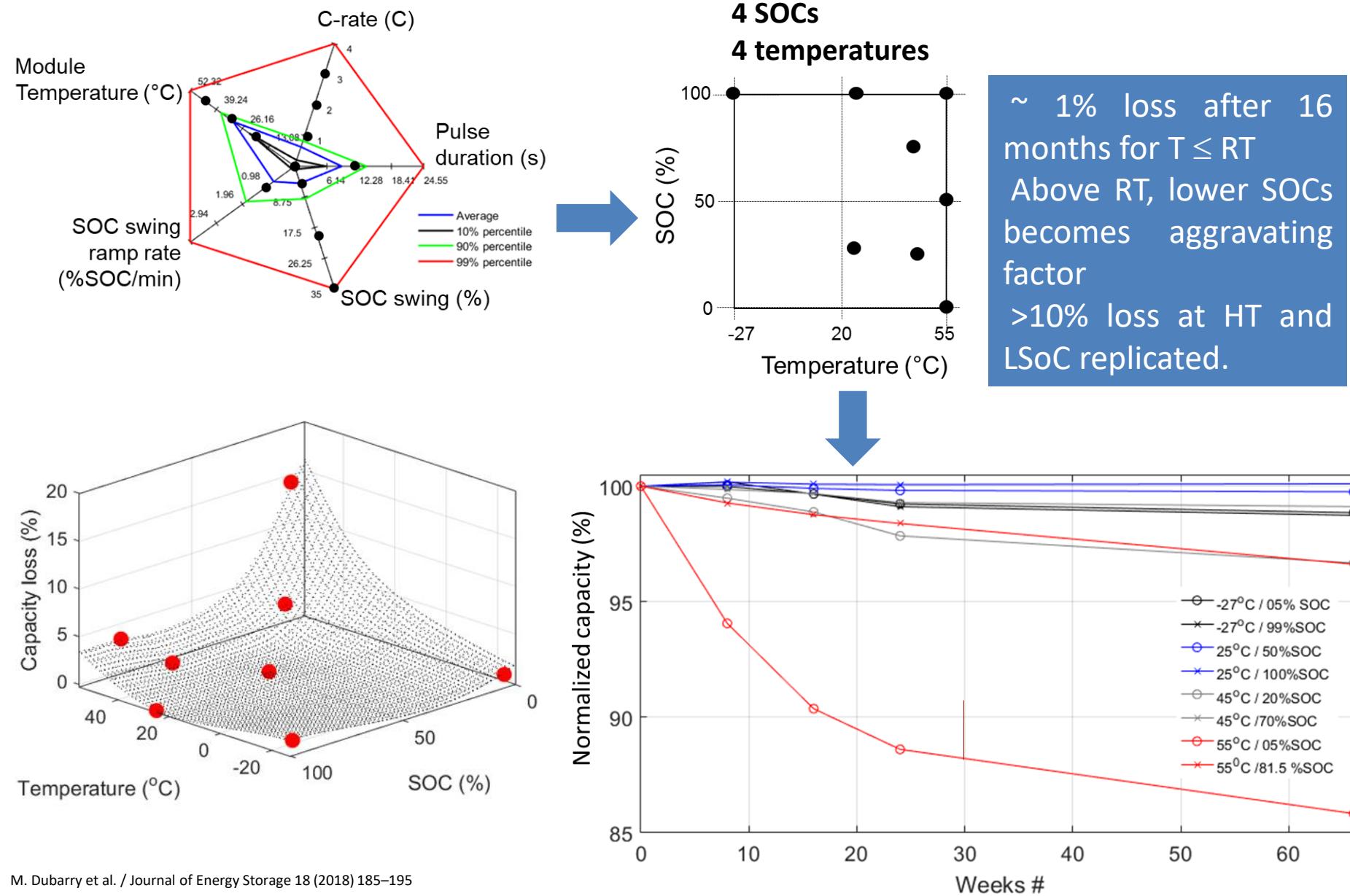
→ decompose impact of each effects



Temperature increase responsible for most degradation, followed by current increase and SOC swing decrease.

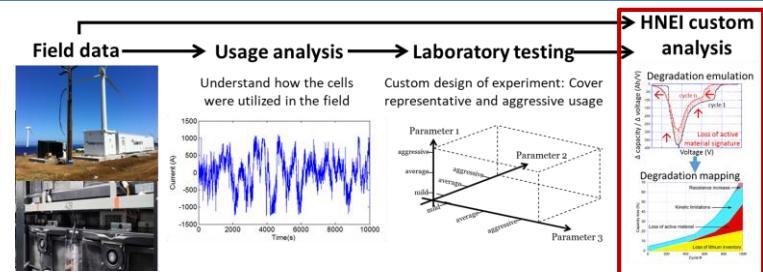
# Battery Durability and Reliability under Electric Utility Grid Operations

## Laboratory testing – Calendar aging



# Battery Durability and Reliability under Electric Utility Grid Operations

## HNEI custom analysis: Incremental capacity analysis



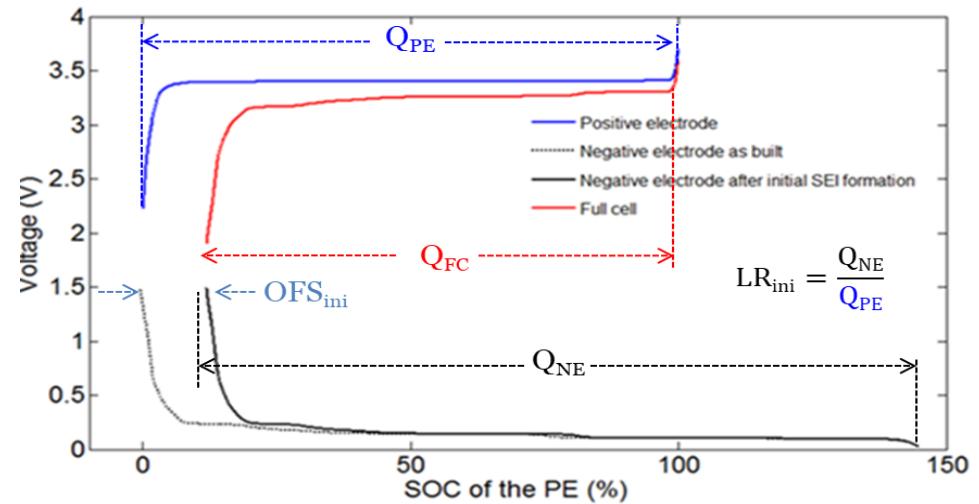
Composite PE: LCO+NCA

No access to individual components

Fit with reference materials



## Mechanistic modeling



$$LR = \frac{100\% - \%LAM_{deNE} - \%LAM_{liNE}}{100\% - \%LAM_{dePE} - \%LAM_{liPE}} LR_{ini}$$

$$OFS = OFS_{ini} + LR \%LAM_{liNE} - \frac{LR}{LR_{ini}} \%LAM_{dePE} + \%LLI_{ch} - \%LLI_{dis}$$

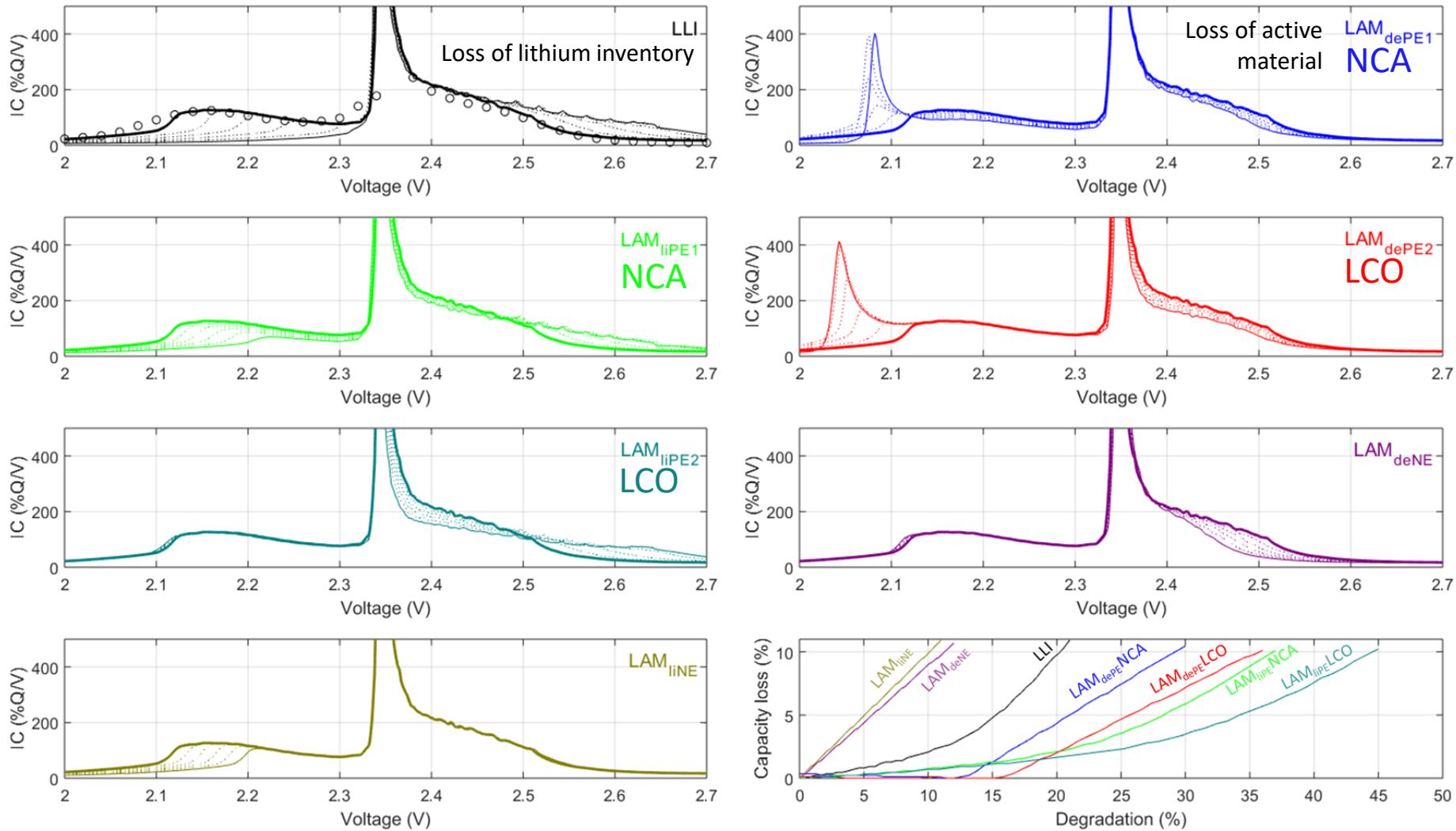
Emulation of degradation modes on voltage:

- Loss of lithium inventory (LLI),
- Loss of active material (LAM) on positive and negative electrodes (PE & NE).

# Battery Durability and Reliability under Electric Utility Grid Operations

## HNEI custom analysis: Incremental capacity analysis

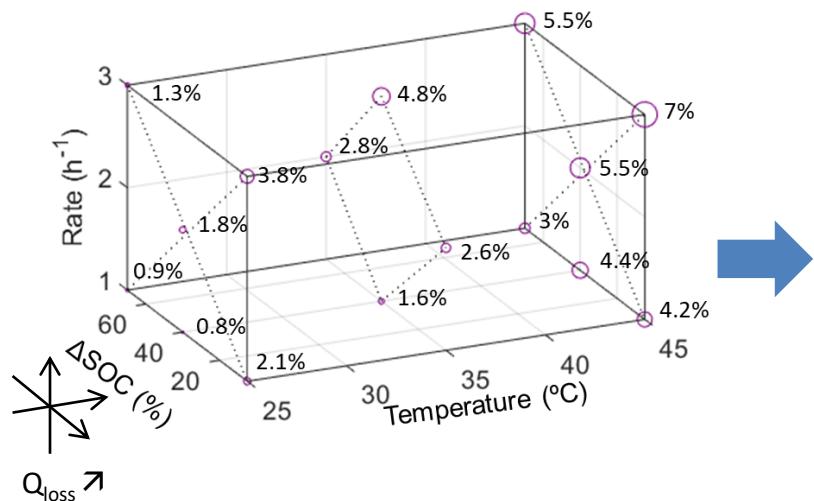
Mechanistic modeling: Use fit to predict voltage response under different degradations



Assessed the impact of each active component of the cell

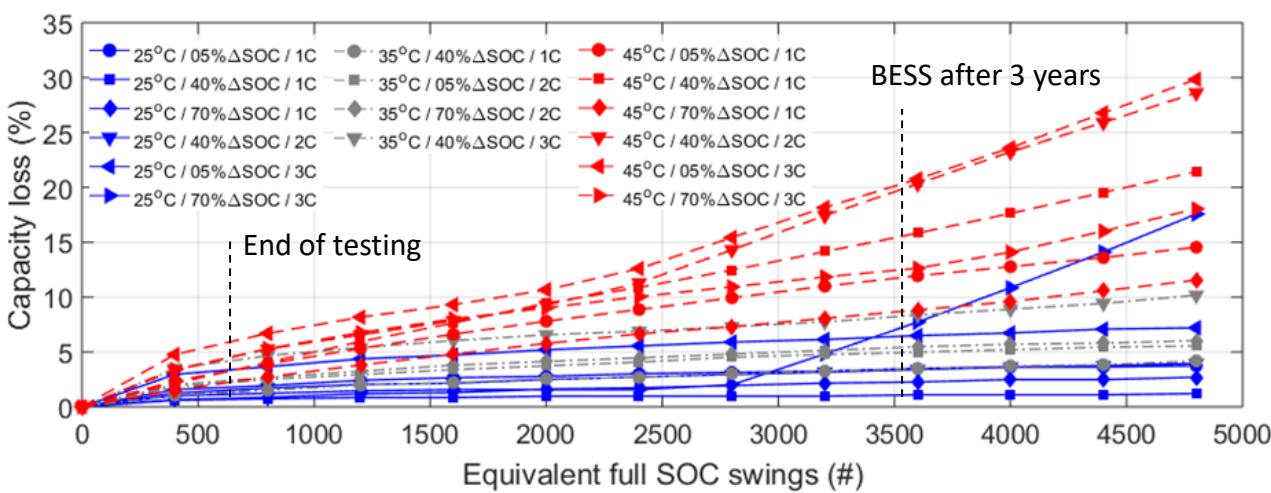
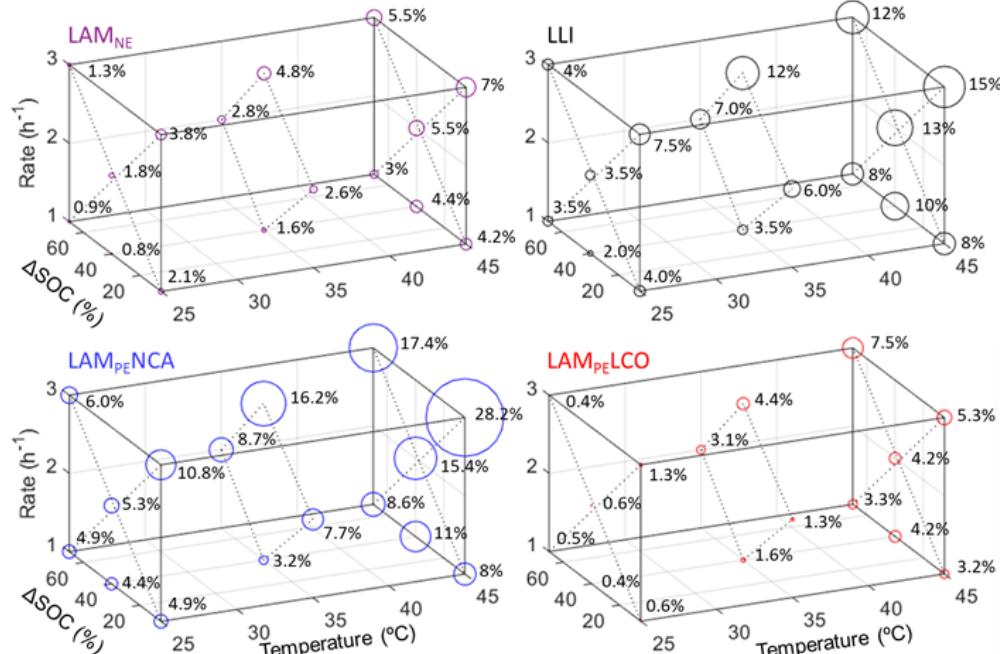
# Battery Durability and Reliability under Electric Utility Grid Operations

## Incremental capacity analysis – Cycle aging



Degradation is much more important than that shown by capacity loss

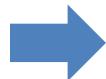
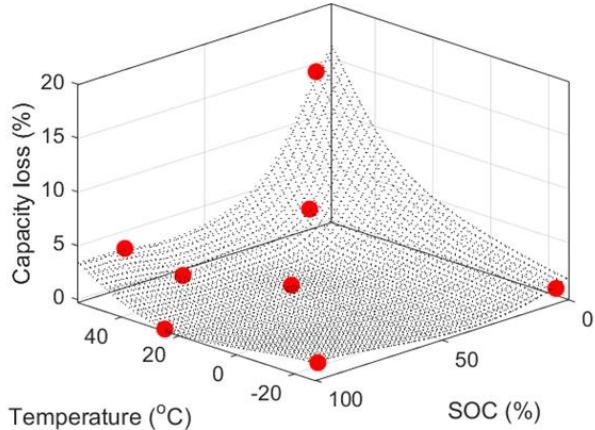
Use IC curves to quantify  $LAM_{NE}$ ,  $LAM_{PEs}$  and LLI



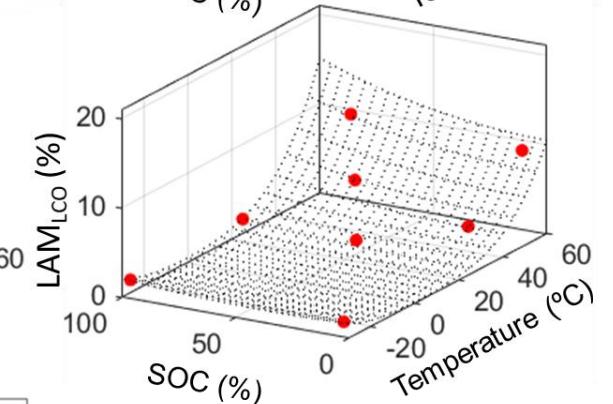
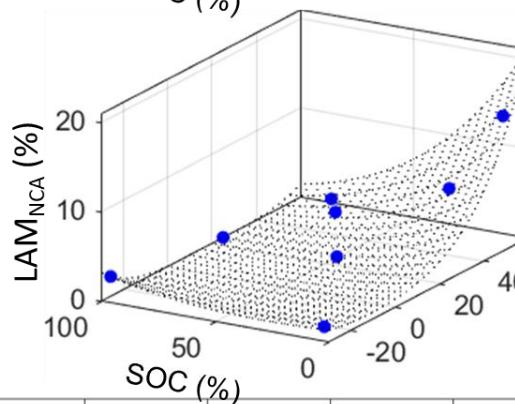
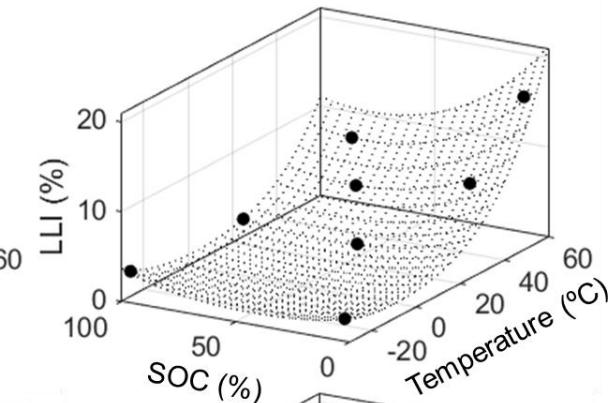
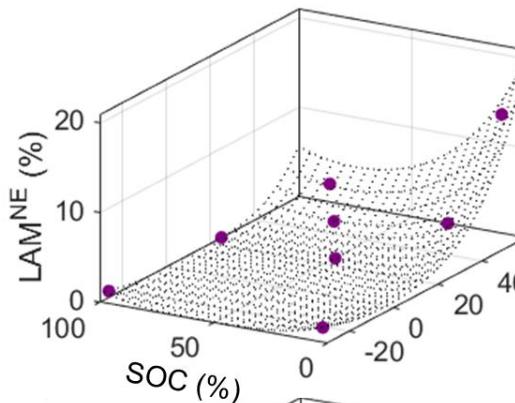
Use mechanistic understanding to predict capacity fade

# Battery Durability and Reliability under Electric Utility Grid Operations

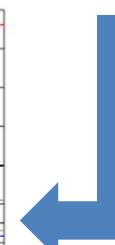
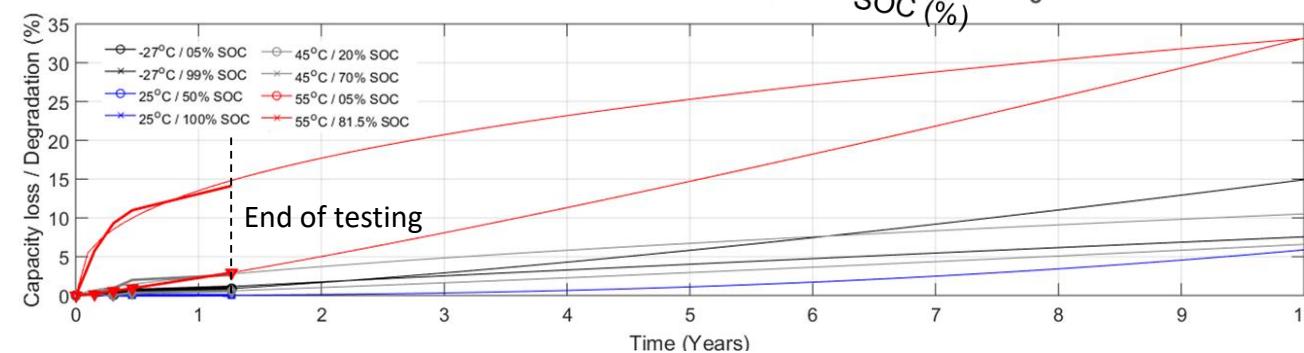
## Incremental capacity analysis – Calendar aging



**Use IC curves to quantify  $LAM_{NE}$ ,  $LAM_{PEs}$  and LLI**



Degradation is much more important than that shown by capacity loss



**Use mechanistic understanding to predict capacity fade**

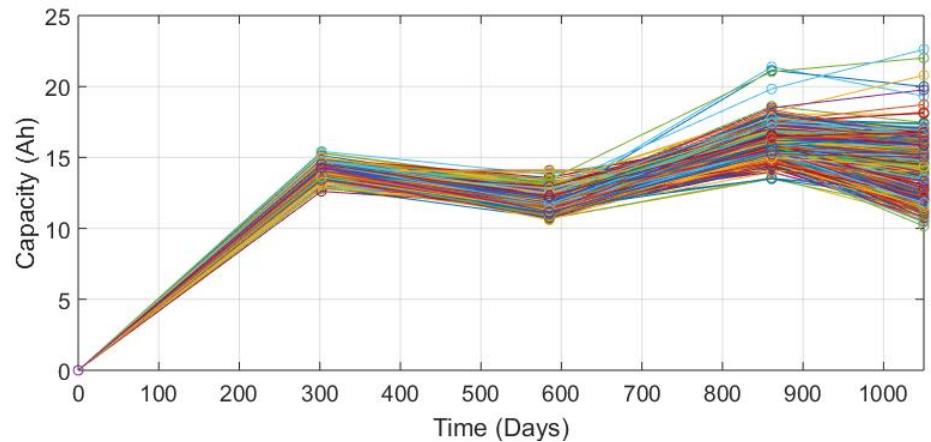
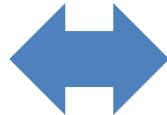
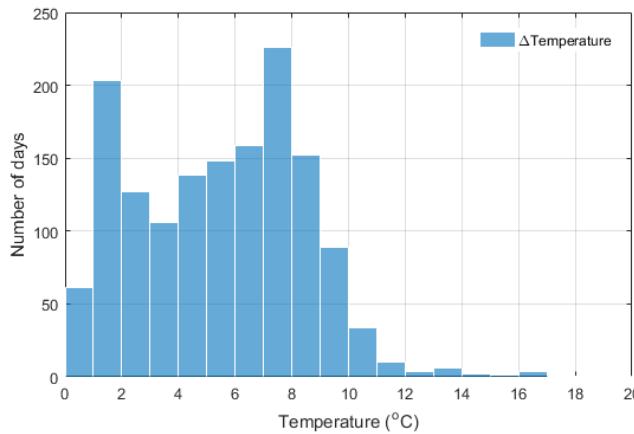
# Battery Durability and Reliability under Electric Utility Grid Operations

## Conclusions & Perspective

### Conclusions

Found major impact for temperature, and SOC swing

Explain spread observed in the field?



Big degradation despite small capacity losses

Significant LAM<sub>PE</sub> (both components) and LLI. Not yet associated with capacity loss

Path dependent degradation: different signature cycle / calendar and T / SOC.

### Perspective

Model performance based on laboratory testing

Compare lifetime performance model to field data to determine BESS SOH

Optimize BESS control strategies to limit degradation

# Acknowledgments

This work was supported by the Office of Naval Research (ONR) Asia Pacific Research Initiative for Sustainable Energy Systems (APRISES), award # N00014-13-1-0463 and N00014-16-1-2116.



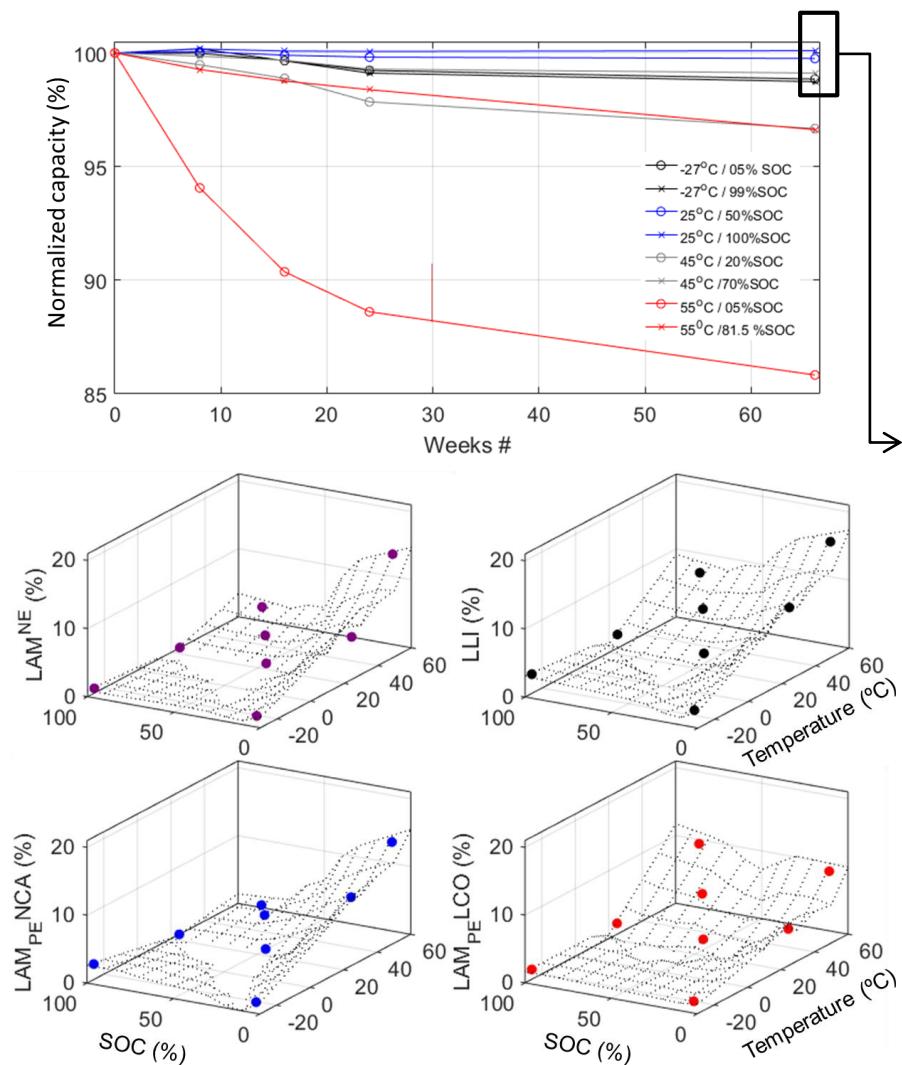
The authors are grateful to the Hawaiian Electric Company for their ongoing support to the operations of the Hawaii Sustainable Energy Research Facility.

*Thank you for your attention! Questions?*

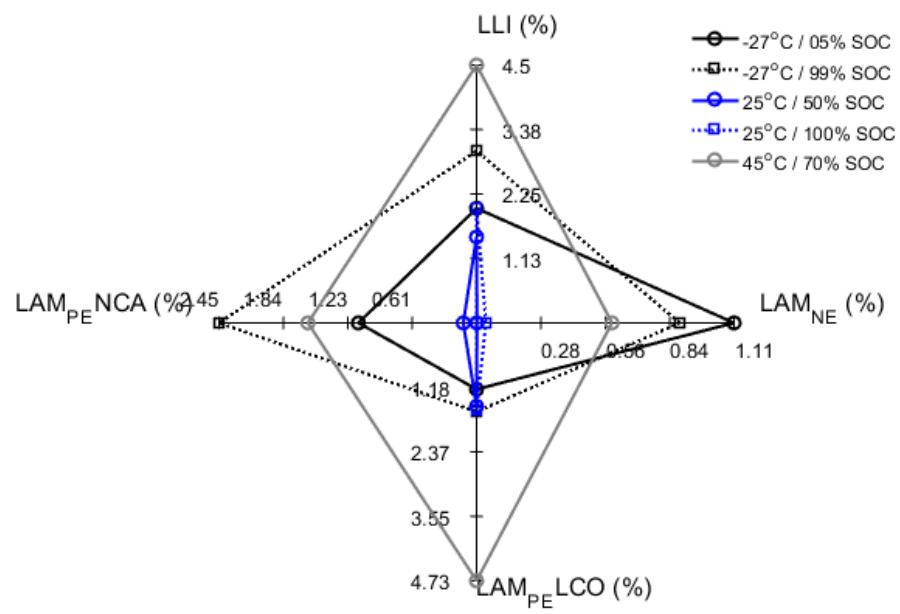
# Battery Durability and Reliability under Electric Utility Grid Operations

## Incremental capacity analysis – Calendar aging

### Aging path dependence



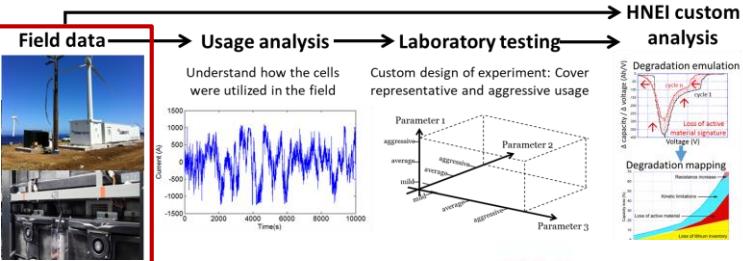
**Calendar aging** induces different degradations  
Significant degradation despite small capacity loss



Different than cycle aging degradation  
Highlight importance to test a particular battery for a given application

# Battery Durability and Reliability under Electric Utility Grid Operations

## Field data



O'ahu, HI (grid: 1.1TW)  
1MW/250kWh,  
Commissioned in February 2016  
Altairnano GEN2 60Ah cells, 384(7P)S1P  
Volt-VAR, Power quality



Moloka'i, HI (grid: 5.5MW)  
2MW/330kWh, Commissioned in February 2016  
Altairnano GEN2 60Ah cells, 416(7P)S1P  
Reserve, Fault response



Big Island, HI (grid: 190MW)  
1MW/250kWh, Commissioned in December 2012  
Altairnano GEN1 50Ah cells, 384(7P)S1P  
Frequency regulation, Wind Smoothing

HAWAII



Demonstrated over 8000 full cycles equivalent operation



Hawaiian  
Electric



**G**ridSTART  
Hawai'i Natural Energy Institute | University of Hawai'i